

DEBAPAC PAPER DOCUMENT POUCH  
UPDATE ON 2019-11-11

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## 1. Description of product

<b>Product</b>	:	DEBAPAC document pouch
<b>Size</b> (outside dimension)	:	DIN-long approx. 240 x 121 + 19 mm C5 approx. 240 x 166 + 19 mm
<b>Use</b>	:	for transport of freight accompanying documents, instruction sheets or other documents
<b>Manufacturer</b>	:	<b>Anton Debatin GmbH</b> <b>Vichystraße 6</b> <b>DE 76446 Bruchsal</b> <b>07251 – 8009 – 100</b> <a href="http://www.debatin.de/">http://www.debatin.de/</a>

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## 2. Material

Raw material	:	Paper, FSC certified
top layer	:	approx. 35 g Glassine (mostly grease resistant, not moisture-resistant) <b>FSC certified</b>
bottom layer	:	approx. 40 g kraft paper <b>FSC certified</b>
Adhesive power, solvent-free	:	approx. 20 g/m <sup>2</sup> PSA hotmelt with high adhesive water-based dispersion adhesive
Release paper	:	approx. 46g/m <sup>2</sup> siliconized on one side, <b>FSC certified</b>
Colours	:	Solvent based pigment colours During the production process the solvent vapours are extracted and recycled thermally

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## 3. Closure System

Type of closure	:	adhesive closure
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## 4. Print

Standard printing	:	2 colours: red surface / black text „PACKING LIST - INVOICE “ „FSC“ „PAP22“ „carbon neutral“
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## 5. Sealing

Type of sealing : glued on 4 sides

## 6. Packaging

L-DIN : 1.000 pieces / box  
sub-packaging: 250 pieces / dispenser box  
96.000 pieces / palett

C5 : 1.000 pieces / box  
sub-packaging: 250 pieces / dispenser box  
72.000 pieces / palett

## 7. Processing

After removing the protection paper press firmly over the entire bag surface. The bags should be fixed at temperatures of  $> +10^{\circ} \text{C}$ .

### 1. Durability and Stocking

When kept in a dark and dry place at room temperature (between  $+10^{\circ} \text{C}$  and  $+30^{\circ} \text{C}$ ), the pouches can last for 2 years.

## 8. Disposal

The product is recycable in paper and paperboard recycling, deponierbar (Hausmüll), disposable in landfills (domestic waste), can be burnt in modern municipal waste incinerators.



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